

Field Inspection Checklist

Company: _____

Project:		Project No.			
FIC Title:		Document No.	201608-TUF-00003		
Area:		WP No.			
Line Number:		Joint No.			
Drawing Number		Revision	Drawing Number		
No.	Inspection Activities	Conforms			Comments
		Y	N	N/A	
1	Verify Pipe Internal Cleanliness				
2	Verify joint ends / bevel is as per WPS				
3	Verify surfaces to be welded are clean and dry internally and externally either side of the joint.				
4	Verify fit-up dimension is within tolerance +3mm				
5	Verify purge flow by frequent testing				
6	Verify Inter-pass temperature				
7	Inspect Tack Welds				
8	Verify Purge During weld at the gauge – argon bottle				
9	100% VT post welding. Acceptance criteria as per project specification				
10	RT as per project specification				
11	Ensure all temporary attachments are removed and if required conduct MT/PT if applicable				
12	Acceptance of Welds				
13	NDE clearance for Pressure testing				

Contractor Engineer	Contractor QC Inspector	Client Representative
Name:	Name:	Name:
Signature:	Signature:	Signature:
Date:	Date:	Date: