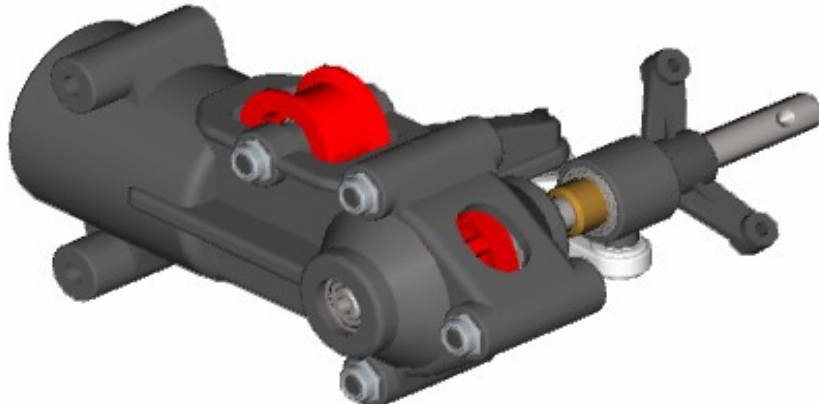












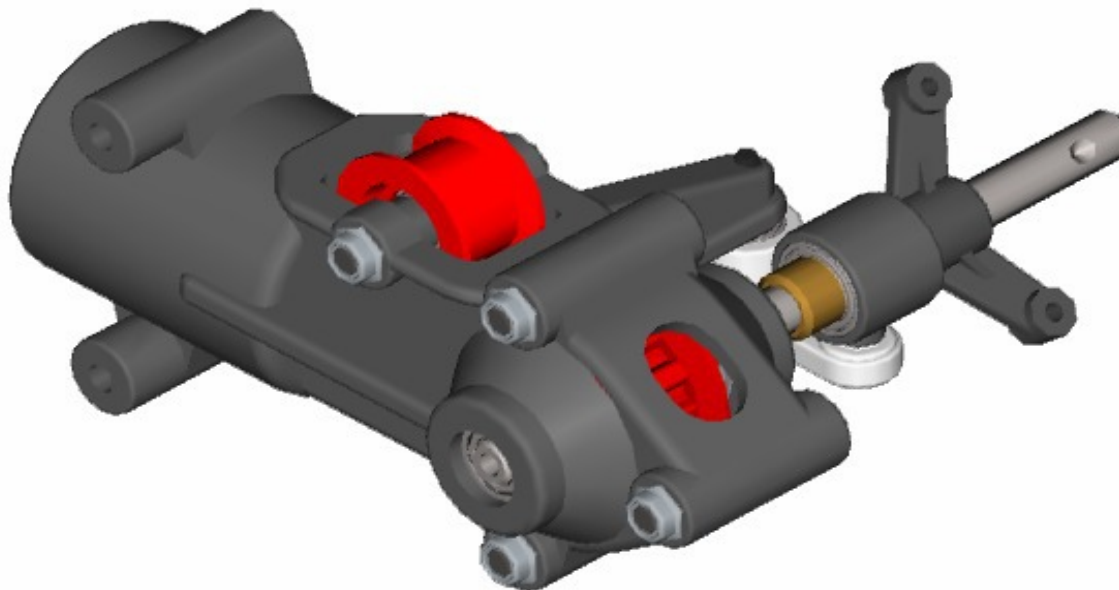
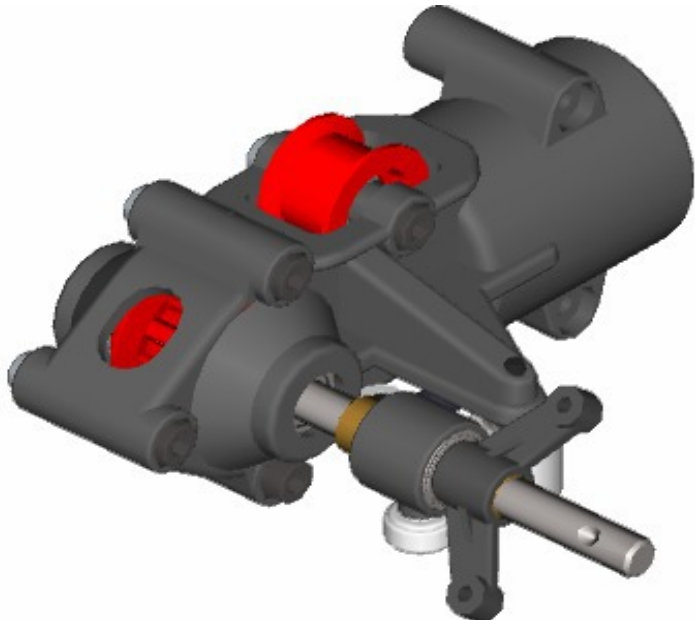
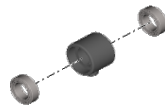

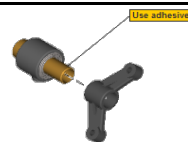
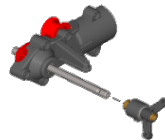


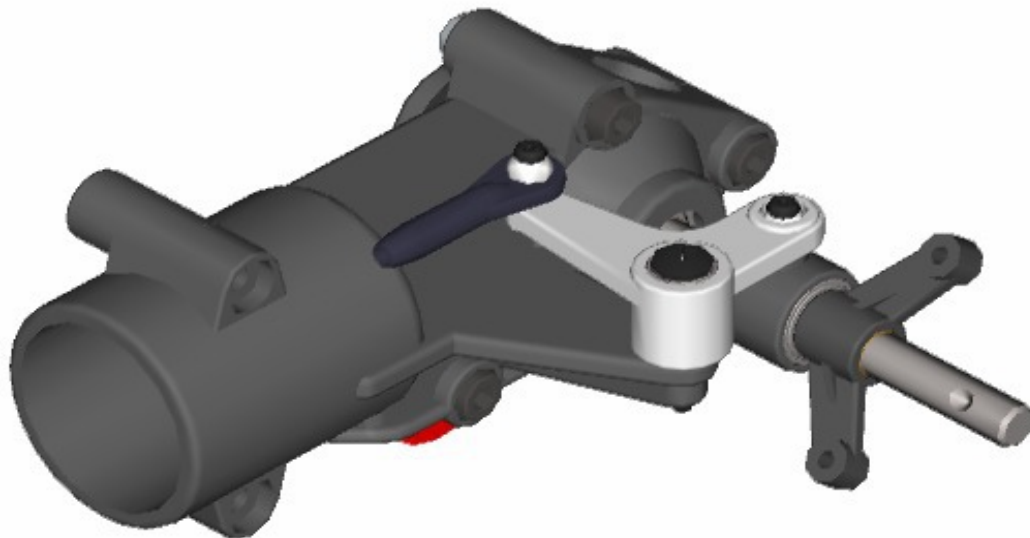
WORK INSTRUCTION SHEET		Author:	Lattice Technology, Inc.		Project:	TT-4000																																							
Time: 705		Process: LTPJ-00001A			Note:																																								
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					STD-2108	2	S5 x 11 x 5 Bearing
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					STD-2103	4	S3.0 x 20 Bolt
					TT-3347	1	TT-3347 Tail Idler Pulley
					STD-2106	1	S3.0 x 8 x 4 Bearing
					TT-3342	1	TT-3342 Tail Unit Housing Right Side
					TT-3345	1	TT-3345 Tail Pulley
					TT-3346	1	TT-3346 Tail Pulley Flange
					TT-4348	1	TT-4348 Tail Rotor Shaft
					TT-3216	1	TT-3216 Tail Pitch Control Lever
					STD-2102	1	S3.0 x 18 Plus B-Bolt
					STD-2109	2	S6 x 10 x 3 Bearing
					TT-3219	1	TT-3219 Tail Pitch Control Slider
					TT-3220	1	TT-3220 Tail Pitch Control Slide Bushing
					TT-3217	1	TT-3217 Tail Pitch Control York
					STD-2101	2	S2.0 x 08 Plus P-Bolt
					TTS-0001	2	TTS-0001 Link Ball 4.8
					TTS-0002	1	TTS-0002 Collar 3 x 4 x 10
					STD-2105	1	S3.0 x 5 x 0.5 Washer
					TTS-6008	1	TTS-6008 Pin 2 x 12
					TTS-0012	1	TTS-0012 Ball Link 4.8 x 20



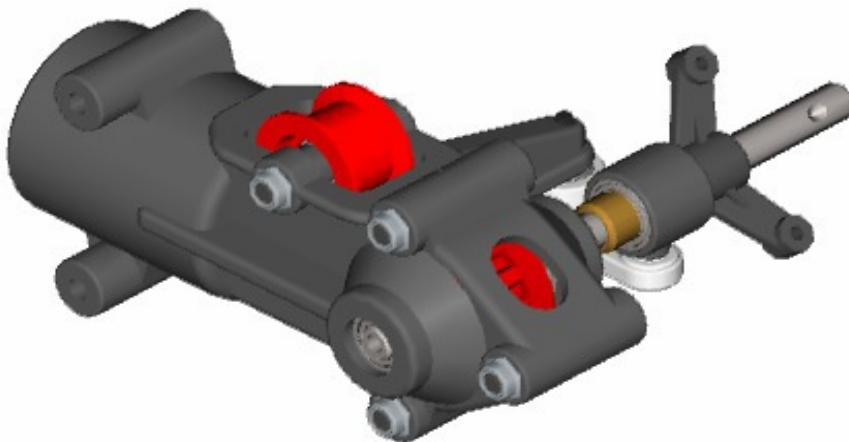
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<div>3D VIEW</div> 				Part		QTY	Description	
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				STD-2102		1	S3.0 x 18 Plus B-Bolt	
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				TT-3219		1	TT-3219 Tail Pitch Control Slider	
				TT-3220		1	TT-3220 Tail Pitch Control Slide Bushing	
				TT-3217		1	TT-3217 Tail Pitch Control York	
				STD-2101		2	S2.0 x 08 Plus P-Bolt	
				TTS-0001		2	TTS-0001 Link Ball 4.8	
				TTS-0002		1	TTS-0002 Collar 3 x 4 x 10	
STEP		Instructions			STD-2107		2	S4.0 x 7 x 2.5 Bearing
		Firmly insert the bearing into the control slider.			STD-2105		1	S3.0 x 5 x 0.5 Washer
					TTS-6008		1	TTS-6008 Pin 2 x 12
					TTS-0012		1	TTS-0012 Ball Link 4.8 x 20
		Insert the control slide bushing into the assembly.						
		Thread the control yolk onto the tail pitch control slider bushing. Use threadlocking adhesives.						
		Attach the Tail Pitch Control assembly to the rotor shaft.						



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[illegible]